



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4093-3

Job Sheet 172398



Part No: D4093-3

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 3,4 IPP REV:A NEW ISSUE 10-10-04 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD IPP REV:B AS PER REV C 11.09.28 JLM VERIFIED BY:DD IPP REV:C 12.10.31 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/13/18	0.00	0.00	Start Up Waterjet		OK 18/03/2018
110	Waterjet	6 pcs		3/13/18	0.00	2.30	Waterjet1		OK 18/03/2018
130	Mill Conv	6 pcs		3/13/18	0.00	3.30	Mill Conv 1		18/4/4 J.C.L.
135	QC	6 pcs		3/13/18	0.00	0.00	QC8		18-04-05
140	HandFinish	6 pcs		3/14/18	0.00	0.29	HandFinish1		3/14/18 08
160	QC	6 pcs		3/14/18	0.00	0.00	QC7-3		11 APR 09 018
170	Packaging	6 pcs		3/14/18	0.00	0.00	Packaging3	57 449	9-89
180	QC21-SA	6 Ea		3/14/18	0.00	0.00	QC21		DAS 21 APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X06.000	6061T6 Bar .750 X 6.00	3.4800 ft (.58 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X06.000	3	2	0



Container No: S055047



Part: D4093-3

Job No: 172398

Revision: 1

Serial No/Batch: S055047

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/26/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.050Inches $\pm$ 0.030	1.080 1.020		
2	Bracket	3.850Inches $\pm$ 0.030	3.880 3.820		
3	Bracket	5.030Inches $\pm$ 0.030	5.060 5.000		
4	Bracket	0.380Inches $\pm$ 0.030	0.410 0.350		
5	Bracket	0.500Inches $\pm$ 0.030	0.530 0.470		
6	Bracket	4.820Inches $\pm$ 0.030	4.850 4.790		
7	Bracket	1.790Inches $\pm$ 0.030	1.820 1.760		
8	Bracket	0.380Inches $\pm$ 0.030	0.410 0.350		
9	Bracket	0.310Inches $\pm$ 0.030	0.340 0.280		
10	Bracket	4.200Inches $\pm$ 0.030	4.230 4.170		
11	Bracket	7.030Inches $\pm$ 0.030	7.060 7.000		
12	Bracket	0.750Inches $\pm$ 0.010	0.760 0.740		
13	Bracket	0.380Inches $\pm$ 0.030	0.410 0.350		
14	Bracket	1.130Inches $\pm$ 0.030	1.160 1.100		
15	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100		
16	Bracket	1.130Inches $\pm$ 0.030	1.160 1.100		
17	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100		
18	Bracket	0.080Inches $\pm$ 0.004 - 0.001	0.084 0.079	Diameter	
19	Bracket	0.500Inches $\pm$ 0.010	0.510 0.490		
20	Bracket	1.500Inches $\pm$ 0.010	1.510 1.490		
21	Bracket	2.530Inches $\pm$ 0.010	2.540 2.520		
22	Bracket	1.500Inches $\pm$ 0.010	1.510 1.490		
23	Bracket	0.201Inches $\pm$ 0.005 - 0.001	0.206 0.200	Diameter	
24	Bracket	2.390Inches $\pm$ 0.030	2.420 2.360		
25	Bracket	0.201Inches $\pm$ 0.005 - 0.001	0.206 0.200	Diameter	
26	Bracket	0.370Inches $\pm$ 0.010	0.380 0.360	Countersink	
27	Bracket	100.000Degrees $\pm$ 0.500	100.500 99.500	Angle	

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